

ABSTRACT

5 A method and unit for transferring blanks on a
packing machine, whereby stacks of blanks are transferred
from a platform, on which the blanks are arranged in
stacks, to a store wherein the blanks are packed
successively and seamlessly along a path for supply to a
pickup station of the packing machine; transfer of the
stacks from the platform to the store including forming,
10 at a loading station and by means of two gripping devices
for gripping the stacks, a group of blanks defined by
stacks superimposed and aligned in a container, feeding
the container and the group along a path to an unloading
station at the store, and transferring the group of
15 blanks from the container to the store. (Figure 1)